

# COMPARISON OF THINNING ALGORITHMS FOR VECTORIZATION OF ENGINEERING DRAWINGS

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## ABSTRACT

The thinning algorithms are used for creation the skeleton of an object. The thinned image consists of the lines one pixel wide. The thinning or skeletonization reduces the image complexity. The thinning process is widely used in vectorization based on the thinning methods. In this contribution is presented the comparison of nine known iterative parallel thinning algorithms with one proposed and their performance evaluation on sets of the engineering drawings. The results are evaluated and compared in regard to suitability to vectorization of the engineering drawings.

**Keywords:** *Thinning Algorithm, Skeleton, Vectorization, Engineering Drawing*

## 1. INTRODUCTION

The vectorization is transformation process of the raster image consisting of pixels to vector representation consisting of vectors. The vectorization methods can be very roughly divided into two groups, thinning and non-thinning vectorization methods. Vectorization methods based on thinning yield better results in terms of the line geometry, but natively do not preserve line width. In this paper it is examined ten thinning algorithms on the set of engineering drawings and evaluated which algorithms are most suitable for the further vectorization of these drawings. The motivation of this paper is to find the most accurate thinning algorithms for the purposes of engineering drawings vectorization. The contribution of this article is the proposed thinning algorithm that is derived from precedent thinning algorithms to serve for specific vectorization purposes.

Thinning or skeletonization is technique commonly used in raster vector conversion [1], [2], [3], [4]. Thinning is the process of identifying the skeleton of an object. The thinned version of a shape is called the skeleton. The skeleton is basically a central line extraction of an object, resulting from thinning [5], [6]. A skeleton captures essential topology and shape information of an object in a simple form [7]. Thinning is a very

important preprocessing step for the analysis and recognition of different types of images. Thinning techniques can be divided into two groups. The first group is based on an iterative thinning of the original image using the boundary erosion process [6]. All thinning algorithms used in this paper belong to this group. The iterative process removes pixels while sequence of pixels one pixel wide remains. The second group of thinning techniques is based on distance transform [8] to compute the skeleton of an object. The iterative approaches need more passes before attaining the final result, so the computing time can be higher [9]. They are also sensitive to presence of a noise. The second category of approaches based on the distance transform gives results more efficiently. Works [10], [11] for instance use this second thinning approach.

The scanned line images are composed of segments multiple pixels wide. As a result, conventional approaches commonly used morphologic thinning techniques for reducing the complexity of the data. The purpose of the thinning operations is to reduce the original pixels width to one pixel wide skeleton that retains the essential features of the original image. The skeleton of the digital object may be used in many applications to allow easier structural analysis and for more intuitive design of the recognition algorithms.

Skeletons are important shape descriptors in object representation and recognition.

A skeleton is very useful in the fields such as a 3D generation from 2D image, 3D model matching and retrieval, medical image analysis [7], bubble-chamber image analysis, text and handwriting recognition and analysis. The representation with the thin lines is more suitable for an extraction of the endpoints, the connecting points and the connections between the components [12].

The thinning is also a key step of the preprocessing in many systems of the pattern recognition. In the OCR applications an extraction process usually follows the thinning process. Thinning also plays an important role in reducing data complexity for the vectorization of the raster line drawings such as electrical circuit diagrams, maps and architectural blueprints, mechanical and technical drawings [13] and for the recognition of characters and the other objects [14].

The thinning algorithms have good accuracy of the line location however they tend to add a number of hooks, when the image is not regular. Moreover, the thinning algorithms are poor in terms of correct positioning of the junctions and the end points. The original line width recovery is straightforward using the methods based on distance transform, but not using an iterative thinning [15]. Thinning usually introduces incorrect connecting points. Short branches connected through these connection points can deform the shape of the skeleton and oppose further recognition and vectorization [16]. The frequent access to the pixels at iterative thinning slows the rate of a vectorization [17].

A good thinning algorithm should accomplish the following requirements: maintaining connectivity of the skeleton, producing one pixel wide skeleton, to be resistive to the noise, and time efficient. The reasons and need for a thinning of the images can be formulated as:

- a) Reduction of the amount of data required to be processed.
- b) Reduction of the time required to process the pattern.
- c) Shape analysis can be made more easily on the thinned pattern.

The thinning algorithms can be classified [18], [19], [20]:

- Iterative (pixel based)
  - Sequential
  - Parallel
- Non-Iterative (non-pixel based)
  - Medial axis transform

- Line following
- Other

## 2. ITERATIVE PARALLEL THINNING ALGORITHMS

All tested thinning algorithms in this paper are iterative parallel algorithms. Whether the pixels will be deleted in  $n^{\text{th}}$  iteration depends in parallel thinning on the result from the previous  $(n-1)^{\text{th}}$  iteration. Values of the pixels and its neighbors at the  $(n-1)^{\text{th}}$  iteration determine the values of the pixels at the next  $n^{\text{th}}$  iteration. Parallel thinning algorithms usually use a 3\*3 matrix that represents neighborhood around the examined pixel as shown in table 1.

Table 1 Matrix 3x3 Represents 8-neighborhood Of Pixel P1

P9	P2	P3
P8	P1	P4
P7	P6	P5

The skeleton as medial axis was introduced in 1964 by Blum [21]. Thenceforth, several thinning algorithms were developed to solve variety of problems. The well-known thinning algorithm proposed by Zhang and Suen (ZS) [22] in 1984 served as a template for many other thinning algorithms. Many successive algorithms either modify or ameliorate this algorithm. The thinning algorithm proposed by Lu and Wang (LW) [23] in 1986 is an example of this. The WHF algorithm [24] proposed by Wang, Hui and Fleming in 1986 is a modified version of LW algorithm, which is designed to fix the deficiencies of LW algorithm. The HSCP algorithm [25] proposed by Holt, Stewart, Clint, and Perrott in 1987 addresses the issues of ZS and LW algorithms. The parallel thinning algorithm [26] proposed by Park, Sang and Hang in 1996 is using weighted templates to tackle the issues of ZS and LW algorithms. The algorithm [27] proposed by Kwon, Woong and Kang (KWK) in 2001 further extends ZS algorithm. The Ahmad and Ward proposed algorithm (AW) [28] in 2002 which addresses the problems of ZS. Peter Rocket in 2005 proposed an improvement to AW algorithm in the paper [29]. The proposed thinning algorithm in this publication is also based on ZS algorithm and KWK algorithm. The example of another algorithm that was further modified is parallel thinning algorithm proposed by Guo and Hall (GH) [30] in 1989 that is improved by the algorithm designed by Zhang [31] in 2008.

The examples of other specific thinning algorithms used for thinning the raster images that are not tested in this paper may be mentioned Rosenfeld's parallel algorithm used in the vectorization application AutoTrace, Voronoi diagrams, Wang Zhang and Holt thinning algorithms. As the examples of the newer algorithms these works can be mentioned [32], [33], [34], [35].

For the purposes of iterative parallel thinning algorithms let's propose matrix 3x3 and define the three functions B(P), A(P) and C(P).

B(P1) represents the number of non-zero neighbors of P1. It is computed as:

$$B(P1) = P2 + P3 + \dots + P9.$$

A(P1) represents the number of 0,1 patterns in the sequence P2, P3, P4, P5, P6, P7, P8, P9, P2. Examples of these functions can be seen on fig 1.

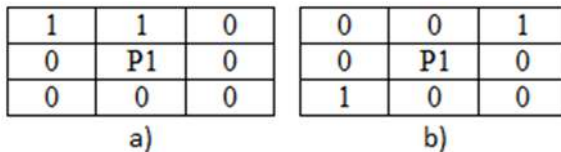


Figure 1 Example Of Functions B(P1), A(P1): a) B(p1) = 2, A(p1) = 1; b) B(p1) = 2, A(p1) = 2

The function C(P) is connectivity number. C(P1) function is little harder to understand so fig. 2 is proposed. C(P1) is the number of distinct 8-connected components count in the neighborhood of the pixel P1. One of the ways how to compute function C(P1) can be:

$$C(P1) = !P2 \wedge (P3 \vee P4) + !P4 \wedge (P5 \vee P6) + !P6 \wedge (P7 \vee P8) + !P8 \wedge (P9 \vee P2).$$

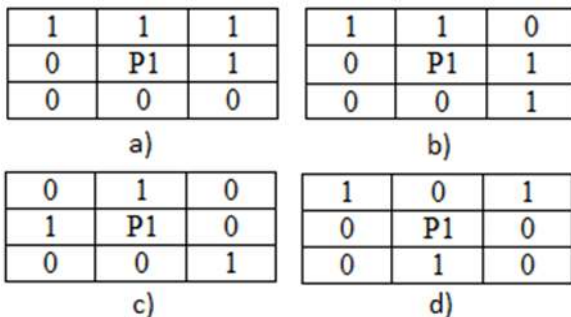


Figure 2 Example Of Functions C(P1): a) C(P1) = 1; b) C(P1) = 1; c) C(P1) = 2; d) C(P1) = 3

The Guo hall and Stentiford thinning algorithms use the function C(P).

**Zhang Suen Thinning Algorithm**

Zhang Suen thinning algorithm [22] (ZS) is fast parallel thinning algorithm with two sub-iterations. The conditions used in the first sub-iteration in order to remove the south-east pixel are:

1.  $2 \leq B(P1) \leq 6$
2.  $A(P1) = 1$
3.  $P2 \wedge P4 \wedge P6 = 0$
4.  $P4 \wedge P6 \wedge P8 = 0$

In the second sub-iteration conditions in steps 3 and 4 change, in order to remove the north-west pixels:

3.  $P2 \wedge P4 \wedge P8 = 0$
4.  $P2 \wedge P6 \wedge P8 = 0$

End points [36] and pixel connectivity should be preserved [18]. Issue with that algorithm is that with the presence of a noise near north-east and south-west corners these are extended instead of deleted [19].

**Lu Wang Thinning Algorithm**

The algorithm proposed by Lu and Wang [23] (LW) to solve problem of diagonal lines occurring in ZS algorithm. It is derivative of ZS. The only difference from ZS algorithm is that the first condition is replaced by condition: All pixels whose number of value is 1 in 8-neighborhood is in the range 3 to 6.

LW algorithm should shrink horizontal lines well, but does not get one pixel wide skeleton in sloping lines [37].

**Modified Thinning Algorithm**

Zhang and Wang [38] proposed Modified algorithm (MA). It uses slightly extended neighborhood as shown in table 2. Point P1 can be deleted if all conditions are met:

1.  $2 \leq B(P1) \leq 6$
2.  $A(P1) = 1$
3.  $(P2 * P4 * P8 = 0) \text{ or } P11 = 1$
4.  $(P2 * P4 * P6 = 0) \text{ or } P15 = 1$

MA should be faster than ZS [38].

Table 2 Neighborhood Of Pixel P1 In Algorithm MA

P10	P11	P12	P13
P9	P2	P3	P14
P8	P1	P4	P15
P7	P6	P5	P16

**Kwon Woong Kang Thinning Algorithm**

The algorithm proposed by Kwon, Woong and Kang [27] Enhanced parallel thinning algorithm (KWK) is concentrated to obtain skeleton of 1-pixel width as well as maintain 8-connectivity what are the problems of ZS and LW algorithms [19].

It is a two pass algorithm. On the image the first pass criterions are applied and then on the result the second pass criterions further produced the final skeleton.

In the Pass 1 steps one and two are the same as in ZS algorithm, expect that the step 2 uses condition that number of value 1 in 8-neighbour pixels are in the range 3 to 6 instead of 2 to 6.

In the second pass conditions are:

1.  $P_9 = 1 \wedge P_8 = 1 \wedge P_6 = 1 \wedge P_3 = 0$
2.  $P_3 = 1 \wedge P_4 = 1 \wedge P_6 = 1 \wedge P_9 = 0$
3.  $P_5 = 1 \wedge P_6 = 1 \wedge P_8 = 1 \wedge P_3 = 0$
4.  $P_4 = 1 \wedge P_6 = 1 \wedge P_7 = 1 \wedge P_9 = 0$

It can get the 1-pixel wide lines, handles the end point preserving and perfect 8-connectivity [37].

### Hilditch Thinning Algorithm

Hilditch algorithm [39], [40] presented by Naccache and Shinghal, provides good results when thin the image edges [35]. Hilditch algorithm consists of four conditions before deleting the pixel:

1.  $2 \leq B(P_1) \leq 6$
2.  $A(P_1) = 1$
3.  $(P_2 \wedge P_4 \wedge P_8 = 0)$  or  $A(P_2) \neq 1$
4.  $(P_2 \wedge P_4 \wedge P_6 = 0)$  or  $A(P_4) \neq 1$

Hilditch algorithm does not work on all patterns. For example, it removes staircase patterns almost completely.

### Guo Hall Thinning Algorithm

Algorithm proposed by Guo and Hall [30] (GH) is two sub-iteration parallel thinning algorithm. The GH gives thinner skeletons than ZS and LW algorithms.

In that algorithm new function  $N(P)$  is introduces. It allows to preserve the end points as well as to remove redundant pixels. The function  $NP$  is defined:

$$N(P) = \text{Min}(N_1(P_1), N_2(P_1)); \text{ where}$$

$$N_1(P_1) = (P_9 \vee P_2) \wedge (P_3 \vee P_4) \wedge (P_5 \vee P_6) \wedge (P_7 \vee P_8)$$

$$N_2(P_1) = (P_2 \vee P_3) \wedge (P_4 \vee P_5) \wedge (P_6 \vee P_7) \wedge (P_8 \vee P_9)$$

An edge point will be deleted if it satisfies these conditions:

1.  $C(P_1) = 1$
2.  $2 \leq N(P_1) \leq 3$
3. Then apply one of the following depending of the iteration:
  - a)  $(P_2 \vee P_3 \vee P_5) \wedge P_4 = 0$  in odd iterations; or
  - b)  $(P_6 \vee P_7 \vee P_9) \wedge P_8 = 0$  in even iterations

Condition 1 preserves local connectivity that means the deletion of pixel  $P_1$  does not break the connectivity and guarantees that pixel  $P_1$  is not a break point [18]. Condition 3(a) deletes north-east pixels and 3(b) deletes south-west pixels [19]. The GH algorithm detects the end points better than the ZS algorithm [18].

### Stentiford Thinning Algorithm

Stentiford and Mortimer proposed algorithm [41] that uses four templates for decision to remove pixels as shown at fig 3. White circle represents white pixel, black circle black pixel and the crossed squares means that on these pixels does not matter. Algorithm can be proposed with four sub-iterations. First and second conditions for pixel deletion are the same for all four sub-iterations:

1.  $B(P_1) > 1$
2.  $C(P_1) = 1$
3. It is looked for pixel location where pixels match those in template T1.

In the next sub-iterations the only difference is that it is used next template T2 until T4. The algorithm repeats until there are no more pixels to delete.

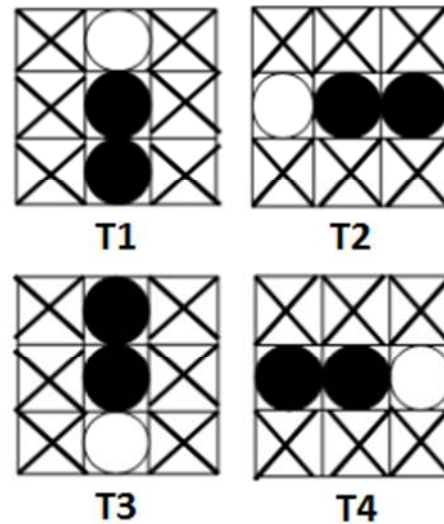


Figure 3 Four Templates Used In The Stentiford Thinning Algorithm

### Arabic Parallel Thinning Algorithm

Arabic thinning algorithm [42] uses four sub-iterations that are divided into 4 conditions. A dark point  $P_1$  is set for deletion if one of each sub-iteration is true. First and second conditions are the same for all sub-iterations:

1.  $2 \leq B(P_1) \leq 6$
2.  $A(P_1) = 1$



*First sub-iteration*

3.  $P2 \wedge P4 \wedge P6 = 0$
4.  $P4 \wedge P6 \wedge P8 = 0$

*Second sub-iteration*

3.  $P2 \wedge P6 \wedge P8 = 0$
4.  $P4 \wedge P6 \wedge P8 = 0$

*Third sub-iteration*

3.  $P2 \wedge P4 \wedge P8 = 0$
4.  $P2 \wedge P6 \wedge P8 = 0$

*Fourth sub-iteration*

3.  $P2 \wedge P4 \wedge P6 = 0$
4.  $P2 \wedge P4 \wedge P8 = 0$

**Efficient Parallel Thinning Algorithm**

Aparajeya and Sanyal proposed another parallel thinning algorithm [43]. There are 2 sub-iterations, the pixel deletion criterions are:

*First sub-iteration*

1.  $!P4 \wedge !P8 \wedge ((P2 \wedge !P5 \wedge !P6) \vee (!P2 \wedge !P3 \wedge P6))$  or
2.  $P6 \wedge P7 \wedge P8 \wedge ((P9 \wedge P2 \wedge !P4) \vee (!P2 \wedge P4 \wedge P5))$  or
3.  $!P2 \wedge !P3 \wedge !P4 \wedge (((!P5 \wedge !P6 \wedge P8) \wedge (P9 \vee P7)) \vee ((!P9 \wedge P6 \wedge !P8) \wedge (P7 \vee P5))) = 1$

*Second sub-iteration*

1.  $P4 \wedge !P8 \wedge ((!P9 \wedge !P2 \wedge P6) \vee (P2 \wedge !P6 \wedge !P7))$  or
2.  $P2 \wedge P3 \wedge P4 \wedge ((P5 \wedge P6 \wedge !P8) \vee (P9 \wedge !P6 \wedge P8))$  or
3.  $!P6 \wedge !P7 \wedge !P8 \wedge (((!P9 \wedge !P2 \wedge P4) \wedge (P5 \vee P3)) \vee ((P2 \wedge !P4 \wedge !P5) \wedge (P3 \vee P9))) = 1$

This algorithm is the enhancement of the GH algorithm. The connectivity number is no longer computed. The algorithm provides good results if the input image is not very noisy.

**Proposed Thinning Algorithm**

The proposed algorithm has three passes where first two passes are identical with those in KWK algorithm. In the third pass the algorithm uses 5x5 neighborhood, table 3, and aims to delete corner pixels which do not form structure but are secondary thinning product of previous two passes.

In the third pass there are four sub-iterations with conditions:

1.  $P11 = 0 \wedge P2 = 1 \wedge P4 = 1 \wedge P15 = 0 \wedge P7 = 0$
2.  $P15 = 0 \wedge P4 = 1 \wedge P6 = 1 \wedge P19 = 0 \wedge P9 = 0$
3.  $P19 = 0 \wedge P6 = 1 \wedge P8 = 1 \wedge P23 = 0 \wedge P3 = 0$
4.  $P23 = 0 \wedge P8 = 1 \wedge P2 = 1 \wedge P11 = 0 \wedge P5 = 0$

Table 3 Matrix 5x5 Represents 8-neighborhood Of Pixel P1 In Proposed Thinning Algorithm

P26	P10	P11	P12	P13
P24	P9	P2	P3	P14
P23	P8	P1	P4	P15
P22	P7	P6	P5	P16
P21	P20	P19	P18	P17

The first sub-iteration deletes south west corners. The second sub-iteration deletes north west corners. The third sub-iteration deletes north east corners and the fourth sub-iteration deletes south east corners.

**3. METHOD**

The thinning algorithms are evaluated on the set of real engineering drawings. As was mentioned before, good thinning algorithm should maintain connectivity of skeleton, produce one pixel wide skeleton, be resistive to noise, and time-efficient. Based on these requirements five qualities are measured: connectivity, thinning ratio, thinness, sensitivity and execution time. These metrics are chose because every of them can be computed using exact mathematical equation and that they address directly to requirements setting by this paper. The maintaining of a skeleton connectivity is associated with the connectivity number which represents number of unique points on a skeleton after the thinning. The reduction rate and thinness metrics are indirectly used for specify how thin the skeleton is. However whether the thinning algorithm produces one pixel wide skeleton is not possible to judge from the results of these two metrics but skeleton observation is also needed. In this paper the sensitivity metric is associated with the requirement of resistance to noise. The execution time represents how much time is needed to yield a skeleton thus how the thinning algorithm is time-efficient.

*Connectivity*

The original image and the skeleton in an ideal case should have the same amount of the discrete points and the end points. In reality thinned image would have more of these elements. More of these points in favor to the skeleton reflect more disconnection. The equation 1 [44] expresses that relationship.

$$C = \sum_{i=0}^{size} S(P_i) \tag{1}$$

$$S(P_i) = \begin{cases} 1 & \text{if } B(P_i) < 2 \\ \text{else } 0 \end{cases}$$

where size = width \* height of the image in pixels.

Formula  $B(P_i) < 2$  can be understood that pixel is a discrete point or an end point. The connectivity





value that is closer to value of the original image denotes more quality skeleton.

*Reduction rate*

The reduction rate expresses the rate of pixel reduction of the original image expressed as a percentage. The value of this reduction can be computed by equation 2.

$$R = \left(1 - \frac{T_t}{T_o}\right) * 100\% \quad 2$$

where  $T_t$  is the number of pixels in the thinned image,  $T_o$  is the number of pixels in the original image.

Higher the reduction rate value means higher amount of pixels that were deleted from the original image.

*Thinness*

The thinness of a skeleton can be computed by the equation 3 inspired by the work of Zhou, Quek and Ng [44]. It expresses that the skeleton which is not one pixel wide contains triangles composed of three black pixels around pixel  $P_i$ .

$$T = 1 - \frac{\sum_{i=0}^{size} Th(P_i)}{[max(width,height)-1]^2/4} \quad 3$$

$$Th(P_i) = (P_i * P_9 * P_2) + (P_i * P_9 * P_8) + (P_i * P_8 * P_7) + (P_i * P_7 * P_6) + (P_i * P_6 * P_5) + (P_i * P_5 * P_4) + (P_i * P_4 * P_3) + (P_i * P_3 * P_2)$$

The thinness value that is nearer to 1 suggests thinner skeleton.

*Sensitivity*

The noise that is presented in the image can cause a deformation of the skeleton. The pixels that remained after thinning process as a product of noise can be difficult to recognize comparing to normal pixels. The total number of the cross points that remained after thinning should be good indicator of sensitivity thus the resistance to the noise. The cross point can be defined as a point that connect three or more branches. The sensitivity can be measured by equation 4 in this paper.

$$S = \sum_{i=0}^{size} S(P_i) \quad 4$$

$$S(P_i) = \begin{cases} 1 & \text{if } A(P_i) > 2 \\ else & 0 \end{cases}$$

Formula  $A(P_i) > 2$  can be understood as the number of branches outgoing from the pixel  $P_i$ . Lower sensitivity value thus the lesser amount of cross points means better sensitivity of the algorithm and better skeleton.

*Execution time*

The execution time is the time duration of the thinning operation. The time is started to record with the beginning of the actual thinning process until the end of the process. One algorithm is executed several times and the average time is the execution time.

**4. RESULTS**

The thinning algorithms were implemented in C# programming language. All tests were performed in Windows operating system under Oracle virtual machine with 4 GB dedicated memory on the processor Intel i5 4670K.

The table 4 represents the comparison of the execution time. MA, Hilditch and Efficient are the three fastest thinning algorithms. The Stentiford and proposed thinning algorithms are the two slowest one. All algorithms except Stentiford and proposed perform under one second.

Table 4 Comparison Of Execution Time

Thinning algorithms	Execution time (s)
ZS	0,756835
LW	0,699355
MA	0,576294
KWK	0,838189
Hilditch	0,584245
GH	0,955331
Stentiford	1,427934
Arabic	0,886065
Efficient	0,577033
Proposed	1,2088184

The table 5 represents the reduction rate and the thinness comparison of the thinning algorithms. The highest reduction rate is obtained by proposed algorithm with the third highest thinness value. The second highest reduction rate is attained by GH algorithm which also gets second highest thinness value. The KWK, Stentiford and Efficient algorithms get very good results in relation to reduction rate and thinness. Hilditch algorithm reaches the lowest reduction rate as well as the thinness value. The average reduction rate is 70,86% (69,48 – 71,78).

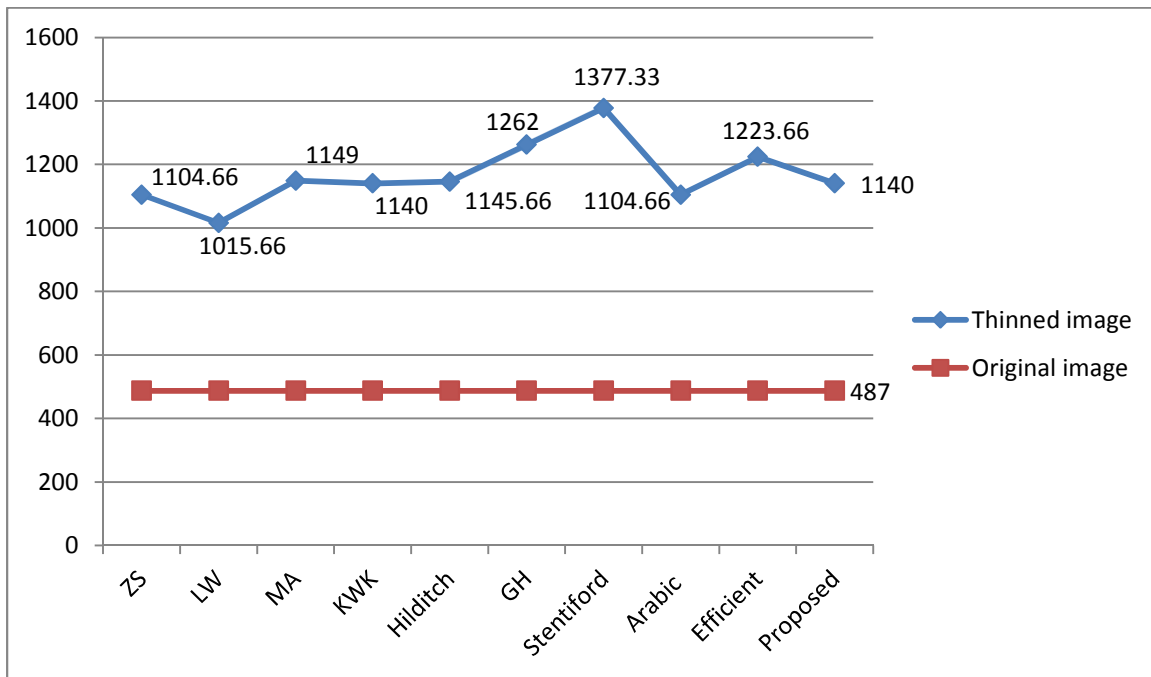
Graph 1 illustrates the connectivity comparison and graph 2 the sensitivity comparison of the thinning algorithms. It is important to notice that these results have to be judge in relation to the thinness and the reduction rate values. Stentiford algorithm has the best value of thinness and solid reduction rate but its connectivity value is the farthest from the original value and sensitivity value

is the highest. These values express that there is more disconnection and more cross points after Stentiford thinning. On the contrary LW algorithm attains the closest connectivity value to original but second lowest reduction rate and thinness values. The sensitivity remains in the mid-range. It means

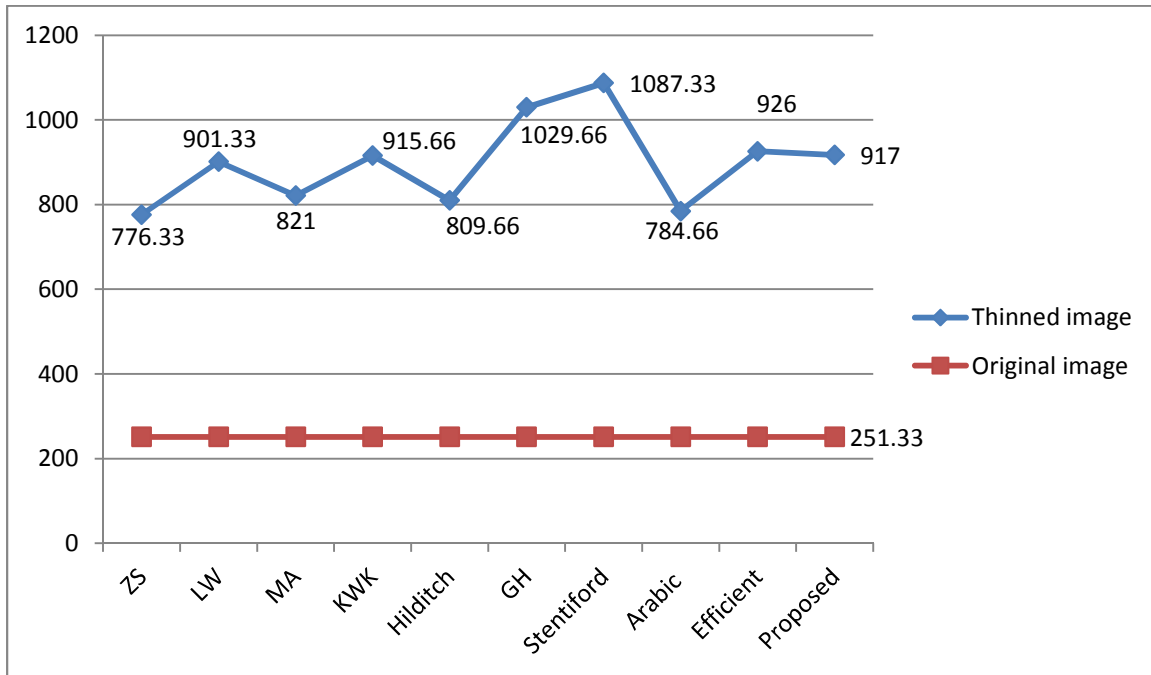
that there is more connectivity at the expense of thinness. The Arabic thinning algorithm has solid connectivity and sensitivity results but the thinness is not so high. The most balanced algorithms in relation to thinness, connectivity and sensitivity are KWK and proposed algorithms.

Table 5 Reduction Rate And Thinness Comparison

Thinning algorithms	Original pixel count	Skeleton pixel count	Reduction rate (%)	Thinness
ZS	273389	80060	70,71	0,98730
LW	273389	82801	69,71	0,98639
MA	273389	79970	70,74	0,98690
KWK	273389	77704	71,57	0,99530
Hilditch	273389	83416	69,48	0,98222
GH	273389	77285	71,73	0,99730
Stentiford	273389	78959	71,11	0,99845
Arabic	273389	80157	70,68	0,98727
Efficient	273389	78921	71,13	0,99591
Proposed	273389	77134	71,78	0,99606



Graph 1 Connectivity Comparison. Lower Value Is Better



Graph 2 Sensitivity Comparison. Lower Value Is Better

Based on the observation and the comparison of the thinned skeletons some findings can be concluded. Overall, the produced skeletons of engineering drawings are approximately same with small but important variations. ZW, LW, MA, Hilditch and Arabic thinning algorithms tend to produce double diagonal lines while KWK, GH, Stentiford, Efficient and proposed do not. KWK, MA, Arabic, Hilditch, proposed and ZW algorithms produce less spurs and hooks than other algorithms.

## 5. CONCLUSION

In this paper ten thinning algorithms were tested in order to examine their suitability for the further vectorization of the engineering drawings. In general all tested thinning algorithms were able to thin the engineering drawings to the level applicable for the vectorization. Since ZW, LW, MA, Hilditch and Arabic thinning algorithms remain double diagonal lines they appear to be less suitable for vectorization than KWK, GH, Stentiford, Efficient and proposed algorithms. From these five algorithms KWK and proposed produce less amount of the spurs and the hooks, have a better connectivity and therefore they appear as the most suitable thinning algorithms among the others for the vectorization of the engineering drawings. The proposed algorithm was derived from KWK algorithm to reduce corners pixels so it even more softens the skeleton structure which is beneficial for

the vectorization process. The drawback of the proposed algorithm is his slowness.

The best two algorithms for vectorization are KWK and proposed because of its most balanced results. Although whichever the algorithm would be utilize to thin the engineering drawings in order to vectorize them after the vectorization certain processes have to be used for recover lost connectivity and for adjusting geometry e.g. the gap filling and the polygonal approximation. The vectorization process is simpler if there are fewer pixels on skeleton. In case of deletion some pixels which should not be deleted, the gap filling should be used after the vectorization and the polygonal approximation for ablation the aberrations caused by the thinning

## 6. DISCUSSION

This study confirmed some previous findings of the literature. As is posted in work [37] LW algorithm was not able to get one pixel wide skeleton in diagonal lines. Results confirmed that MA is faster than ZS as is shown in work [38]. KWK got one pixel wide diagonal lines as stated in the paper [19]. As posted in work [15], using the iterative thinning algorithms the original line width was lost. The line width is one of the main attribute of line in the engineering drawings.

The issues identified by this study are the number of hooks and spurs that still remain at resulted





skeletons. The question is whether to develop more accurate thinning algorithm that prevent from their origin or remove these artifacts in the postprocessing steps.

The limitations of the current work are that the resulted skeletons are not vectorized and that only the parallel thinning algorithms were compared. The proposed future work should vectorize these individual skeletons and evaluate which thinning algorithm yields the most accurate skeleton for the purposes of the engineering drawings vectorization. The preserving of the line width should also be one of the future works.

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